

# **TEST REPORT**

| Technical Report: | (8714)337-0050 | December 05 | 5, 2014 |
|-------------------|----------------|-------------|---------|
|                   |                |             |         |

Date Received: December 03, 2014 Page 1 of 5

**EXCELERTHINGS** 

7/729(A), MANNUTHY P.O, THRISSUR-680651, KERALA, INDIA

CONTACT PERSON: Mr. C.P.AUGUIN

Sample Description: ELECTRA FILL (EARTHING COMPOUND)

Sample received in good condition

Part: Quantity: Technical Data: Special Process: Style No. Homogenous Parts: SILK GREY PO No.: Color: Component: Batch No.: Model No.: Product End Use: Age Grade: Retest No.: Vendor: Buying Agent: Manufacturer: **EXCELERTHINGS** Country of Origin: Buyer: Country of Destination:

Test Period: December 03, 2014 to December 05, 2014

**SUMMARY OF TEST RESULTS** 

| SCHILLING OF TEST                                        | TIESCEIS   |             |
|----------------------------------------------------------|------------|-------------|
| TEST REQUESTED                                           | CONCLUSION | REMARK      |
| European Council Directive 2011/65/EU on the Restriction |            |             |
| of the Use of Certain Hazardous Substances in Electrical | PASS       | See Results |
| and Electronic Equipment (RoHS)                          |            |             |

Note:

1. The test has been conducted as per vendor's request.

REMARK

If there are questions or concerns on this report, please contact:

Phone# 080-40701600/645

 $Email: \underline{rsl.bvcpsblr@in.bureauveritas.com}$ 

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APPROVED BY

Volgadolen mith

S.Anbukumar Deputy Manager - Analytical Lab VS. Sudalaimuthu Lab Manager - Analytical Services

PHONE NO: 080-40701645

FOR ANY TECHNICAL ISSUES:

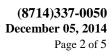
PLEASE CONTACT: SUDALAIMUTHU V.S

E. MAIL: <a href="mailto:sudalaimuthu.vs@in.bureauveritas.com">sudalaimuthu.vs@in.bureauveritas.com</a>
FOR ANY INVOICING MATTER: MR.S.JAGADISH

E. MAIL: S.Jagdish@in.bureauveritas.com PHONE NO: 080-40701621

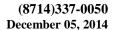
C/N: (8714)337-0050 KK/VP/RP

rtificate No. T-1113 & T-1114 (Pls. Refer the website www.nabl-india.org to view the scope of Accreditation



## **Photo of the Submitted Sample**





Page 3 of 5



#### **TEST RESULT**

European Council Directive 2011/65/EU on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment (RoHS)

**Test Method**: With reference to EN 62321: 2009, Clause 8,9 & 10

| Test Item(s) | Item / Component Description(s)  |
|--------------|----------------------------------|
| A            | ELECTRA FILL (EARTHING COMPOUND) |

| -            | Result       |                 |              |                  |            |
|--------------|--------------|-----------------|--------------|------------------|------------|
| Parameter    | Lead<br>(Pb) | Cadmium<br>(Cd) | Mercury (Hg) | Chromium (Cr VI) | Conclusion |
| Unit         | mg/kg        | mg/kg           | mg/kg        | mg/kg            | -          |
| Test Item(s) | -            | -               | -            | -                | -          |
| A            | ND           | ND              | ND           | ND               | PASS       |

#### Note / Key:

BL = Below limit OL = Over limit M = Marginal

NR = Not requested mg/kg = milligram(s) per kilogram = ppm = part(s) per million

% = percent 10000 mg/kg = 1 % NA = Not applicable

Detection Limit: See Appendix.

#### Remark:

- Result(s) may be different to the actual content based on various factors including, but not limit to, sample size, thickness, area, non-uniformity composition, surface flatness.
- When the result(s) is (are) marginal, it is recommended to further perform related wet chemistry method for confirmation. See interpretation of result(s) in Appendix.
- Only selected example(s) is (are) indicated on the photograph(s) in Comment.

#### Comment:



See Analytes (Parameter) and their corresponding

#### **TEST RESULT**

Metallic material

Flame Retardants Content - European Council Directive 2011/65/EU on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment (RoHS)

**Test Method**: With reference to EN 62321: 2009, Annex A

Type I

| Test Item(s) | Item / Component Description(s)  |
|--------------|----------------------------------|
| A            | ELECTRA FILL (EARTHING COMPOUND) |

| and their corresponding Maximum Allowable Limit | Type II  | Glass or ce | ramic material                   |
|-------------------------------------------------|----------|-------------|----------------------------------|
| (Req.) in Result Table                          | Type III | Other non-  | metallic material except Type II |
| -                                               | Unit     | Req.        | Result                           |
| Test Item(s)                                    | -        | -           | A                                |
| Type                                            | -        | III         | III                              |
| Parameter                                       | -        | -           | -                                |
| PBBs                                            | mg/kg    | 1000        | N.D                              |
| MonoBB                                          | mg/kg    | -           | N.D                              |
| DiBB                                            | mg/kg    | -           | N.D                              |
| TriBB                                           | mg/kg    | -           | N.D                              |
| TetraBB                                         | mg/kg    | -           | N.D                              |
| PentaBB                                         | mg/kg    | -           | N.D                              |
| HexaBB                                          | mg/kg    | -           | N.D                              |
| HeptaBB                                         | mg/kg    | -           | N.D                              |
| OctaBB                                          | mg/kg    | -           | N.D                              |
| NonaBB                                          | mg/kg    | -           | N.D                              |
| DecaBB                                          | mg/kg    | -           | N.D                              |
| PBDEs                                           | mg/kg    | 1000        | N.D                              |
| MonoBDE                                         | mg/kg    | -           | N.D                              |
| DiBDE                                           | mg/kg    | -           | N.D                              |
| TriBDE                                          | mg/kg    | -           | N.D                              |
| TetraBDE                                        | mg/kg    | -           | N.D                              |
| PentaBDE                                        | mg/kg    | -           | N.D                              |
| HexaBDE                                         | mg/kg    | -           | N.D                              |
| HeptaBDE                                        | mg/kg    | -           | N.D                              |
| OctaBDE                                         | mg/kg    | -           | N.D                              |
| NonaBDE                                         | mg/kg    | -           | N.D                              |
| DecaBDE                                         | mg/kg    | -           | N.D                              |
| Conclusion                                      | -        | -           | PASS                             |

Note / Key:

 $\overrightarrow{ND} = Not \ detected$  ">" = Greater than Req. = Requirement NR = Not requested mg/kg = milligram(s) per kilogram = ppm = part(s) per million

% = percent 10 000 mg/kg = 1 %

Detection Limit (mg/kg):

For Type I - Each (Pb, Cd & Hg) : 2.0 For Type II - Each (Pb, Cd, Hg & Cr VI) : 2.0

For Type III - Metal, Polymers & Electronics - Each (Pb, Cd, Hg & Cr VI) : 2.0; Each (PBBs &

PBDEs): 50;

Others - Each (Pb, Cd & Hg): 2.0; Cr VI: 3.0; Each (PBBs & PBDEs): 50

#### Remark:

- The list of analytes is summarized in table of Appendix.

## APPENDIX

| No.  | Name of Analytes        | Detection Limit (mg/kg) | Maximum Allowable |
|------|-------------------------|-------------------------|-------------------|
| 1100 | · I will of I will y to | Wet Chemistry           | Limit (mg/kg)     |
| 1    | Lead (Pb)               | 10                      | 1000              |
| 2    | Cadmium (Cd)            | 10                      | 100               |
| 3    | Mercury (Hg)            | 10                      | 1000              |
| 4    | Chromium (Cr)           | NA                      | NA                |
| 5    | Chromium VI (Cr VI)     | 10                      | 1000              |
| 6    | Bromine (Br)            | NA                      | NA                |

| Interpretation o | f Result(s) [ Preliminary Screen | ning Assessment for European Co | ouncil Directive 2011/65/EU]:     |
|------------------|----------------------------------|---------------------------------|-----------------------------------|
| Element          | Non-metal                        | Metal                           | Composite material                |
| Lead (Pb)        | $BL \le (700 - 3\sigma) < X <$   | $BL \le (700 - 3\sigma) < X <$  | $BL \le (500 - 3\sigma) < X <$    |
| Lead (Pb)        | $(1300 + 3\sigma) \le OL$        | $(1300 + 3\sigma) \le OL$       | $(1500 + 3\sigma) \le OL$         |
| Codminu (Cd)     | $BL \le (70 - 3\sigma) < X <$    | $BL \le (70 - 3\sigma) < X <$   | DI - V - (150 + 2-) - OI          |
| Cadmium (Cd)     | $(130 + 3\sigma) \le OL$         | $(130 + 3\sigma) \le OL$        | $BL < X < (150 + 3\sigma) \le OL$ |
| Manaumi (IIa)    | $BL \le (700 - 3\sigma) < X <$   | $BL \le (700 - 3\sigma) < X <$  | $BL \le (500 - 3\sigma) < X <$    |
| Mercury (Hg)     | $(1300 + 3\sigma) \le OL$        | $(1300 + 3\sigma) \le OL$       | $(1500 + 3\sigma) \le OL$         |
| Chromium (Cr)    | $BL \le (700 - 3\sigma) < X$     | $BL \le (700 - 3\sigma) < X$    | $BL \le (500 - 3\sigma) < X$      |
| Bromine (Br)     | $BL \le (300 - 3\sigma) < X$     | -                               | $BL \le (250 - 3\sigma) < X$      |

X = Region considers as marginal result  $3\sigma = Repeatability$  of XRF analyser at action level

| No. | Name of Analytes                      | Test Method(s)                             |
|-----|---------------------------------------|--------------------------------------------|
|     | Polybromobiphenyls (PBBs)             |                                            |
|     | - Bromobiphenyl (MonoBB)              |                                            |
|     | - Dibromobiphenyl (DiBB)              |                                            |
|     | - Tribromobiphenyl (TriBB)            |                                            |
|     | - Tetrabromobiphenyl (TetraBB)        |                                            |
| 1   | - Pentabromobiphenyl (PentaBB)        |                                            |
|     | - Hexabromobiphenyl (HexaBB)          |                                            |
|     | - Heptabromobiphenyl (HeptaBB)        |                                            |
|     | - Octabromobiphenyl (OctaBB)          |                                            |
|     | - Nonabromobiphenyl (NonaBB)          |                                            |
|     | - Decabromobiphenyl (DecaBB)          | With reference to EN 62221, 2000, Anney A  |
|     | Polybromodiphenyl ethers (PBDEs)      | With reference to EN 62321: 2009, Annex A. |
|     | - Bromodiphenyl ether (MonoBDE)       |                                            |
|     | - Dibromodiphenyl ether (DiBDE)       |                                            |
|     | - Tribromodiphenyl ether (TriBDE)     |                                            |
|     | - Tetrabromodiphenyl ether (TetraBDE) |                                            |
| 2   | - Pentabromodiphenyl ether (PentaBDE) |                                            |
|     | - Hexabromodiphenyl ether (HexaBDE)   |                                            |
|     | - Heptabromodiphenyl ether (HeptaBDE) |                                            |
|     | - Octabromodiphenyl ether (OctaBDE)   |                                            |
|     | - Nonabromodiphenyl ether (NonaBDE)   |                                            |
|     | - Decabromodiphenyl ether (DecaBDE)   |                                            |



# KERALA ENVIRO INFRASTRUCTURE LTD. LABORATORY

Inside FACT-CD Campus, Ambalamedu, Kochi - 682 303 Ph: 0484-2120196, 3117937, E-mail: keillaboratory@gmail.com

CIN: U24129KL2005PLC017973

NABL Accredited as per ISO/IEC 17025:2005

Approved by Kerala State Pollution Control Board: 'A' Grade

## CERTIFICATE OF ANALYSIS

Report No: KEIL/QA/CS/012

Date:18.04.2015

| Client Name            | Sample Code           | U1/J3                    |
|------------------------|-----------------------|--------------------------|
| M/a Frankathings       | . Sample Name         | Earth Enhancing Compound |
| M/s.Excelerthings      | Sample Appearance     | Grey coloured powder     |
| 7/729(A),Mannuthy.P.O. | Sample Received on    | 07.04.2015               |
| Thrissur-680 651       | Analysis Commenced on | 08.04.2015               |
| Kerala                 | Analysis completed on | 17.04.2015               |

#### **Heavy Metals**

| Test Methods: Leaching<br>Spectrophotometer for |       | CLP Method-1311-USE<br>romium | PA-1992), AAS for Tota | al Cadmium, Lead |
|-------------------------------------------------|-------|-------------------------------|------------------------|------------------|
| Sample Code                                     | Unit  | Cadmium                       | Lead                   | Chromium         |
| U1/J3                                           | mg/kg | BDL                           | 22                     | BDL              |
| Limit of Detection                              | mg/kg | 0.03                          | 0.5                    | 0.1              |
| RoHS Limit, Max                                 | mg/kg | 100                           | 1000                   | 1000             |

# pH & Total Sulphur as SO<sub>4</sub>2-

| Sample Code     | Unit  | P <sup>H</sup> | Total Sulphur as SO <sub>4</sub> <sup>2</sup> |
|-----------------|-------|----------------|-----------------------------------------------|
|                 | OTTIC | 0.20           |                                               |
| U1/F9           | -     | 8.30           | 1.22                                          |
| RoHS Limit, Max | %     |                | 2.00                                          |

Abbreviation: "mg/kg" denotes milligram per kilogram
"BDL" denotes Below Detection Limit

Remarks: The test results are with in the limits of Directive 2011/65/EU (RoHS2)

Remarks:
\*Sample is submitted by customer.

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FOR AND ON BEHALF OF KERALA ENVIRO INFRASTRUCTURE LTD - LABORATORY

AUTHORISED SIGNATORY

AMEDINE



# KERALA ENVIRO INFRASTRUCTURE LTD. LABORATORY

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· Approved by Kerala State Pollution Control Board: 'A' Grade

### CERTIFICATE OF ANALYSIS

Report No: KEIL/QA/CS/011

Date: 18.04.2015

|                         | Date:10.04.2013                                                        |
|-------------------------|------------------------------------------------------------------------|
| . Sample Code           | U1/F9                                                                  |
| Sample Name             | Earth Enhancing Compound                                               |
| Sample Appearance       | Light brown coloured powder                                            |
| Sample Received on      | 07.04.2015                                                             |
| . Analysis Commenced on | 08.04.2015                                                             |
| Analysis completed on   | 17.04.2015                                                             |
|                         | Sample Name Sample Appearance Sample Received on Analysis Commenced on |

#### **Heavy Metals**

| Test Methods: Leachi<br>Spectrophotometer fo |       |         | PA-1992), AAS for Tota | l Cadmium, Lead |
|----------------------------------------------|-------|---------|------------------------|-----------------|
| Sample Code                                  | Unit  | Cadmium | Lead                   | Chromium        |
| U1/F9                                        | mg/kg | 0.3     | 15.6                   | BDL             |
| Limit of Detection                           | mg/kg | 0.03    | 0.5                    | 0.1             |
| RoHS Limit, Max                              | mg/kg | 100     | 1000                   | 1000            |

## pH & Total Sulphur as SO42-

| Test Methods:USEPA | M-9041 & 904 | 5 for pH, IS: 14 | 4685 -1999 for sulphur                         |
|--------------------|--------------|------------------|------------------------------------------------|
| Sample Code        | Unit         | рН               | Total Sulphur as SO <sub>4</sub> <sup>2-</sup> |
| U1/F9 .            | -            | 8.60             | 1.76                                           |
| RoHS Limit, Max    | %            |                  | 2.00                                           |

Abbreviation: "mg/kg" denotes milligram per kilogram
"BDL" denotes Below Detection Limit

Remarks: The test results are with in the limits of Directive 2011/65/EU (RoHS2)

Remarks:
\*Sample is submitted by customer.

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FOR AND ON BEHALF OF KERALA ENVIRO INFRASTRUCTURE LTD - LABORATORY

AUTHORISED SIGNATORY



# राष्ट्रीय प्रौद्योगिकी संस्थान कालिकट National Institute of Technology Calicut

पन.अर्ड.टी. काँपस (पी.ऑ), कालिकट, केरल-673 601, भारत + NIT Campus (P.O.), Calicut, Kerala-673 601, India

Phone: 0495 2286100, 2286101 Fax: 0495 2287250 website: www.nitc.ac.in

## DEPARTMENT OF ELECTRICAL ENGINEERING

EED/SA/earth/61/B

24/03/2010

To M/s Excel Earthings TC - 13 / 1155 ,Mannuthy P O Thrissur Dt.

Dear Sir,

Sub: Test Report of Earthing station using Excel Earthing compound Ref: Your letter no. nil dated 8-12-2008

This is to certify that the excel earthing compound treatment of soil results in appreciable reduction of earth resistance and the decrease in the earth resistance is constant over the year. Detailed test report no EED/SA/earth/61/A dated 24/03/2010 is enclosed.

Prof & Head

Professor & licad

Dept. of Electrical Engineering

Mational Institute of Technology Calicus

NIT Campus P.O.

Calicut -673601 - Kerala





## DEPARTMENT OF ELECTRICAL ENGINEERING National Institute of Technology Calicut NIT Campus P. O., Calicut, 673601, Kerala, India

Ph: 0495-2286300 (HOD), 2286301 (office)

EED/SA/earth/61/A

24/03/2010

TEST REPORT Sheet1/3

|                             | The state of the s |  |  |
|-----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Name of item/equipment      | Earthing Stations using 'Excel Earthing Compound'                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |
| Make/model                  | Earthing Stations made by M/s. Excel Farthings, Trichur                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |  |  |
| Client                      | M/s. Excel Earthings, TC - 13 / 1155 Mannuthy P O Thrissur, Kerala                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |
| User dept. & reference      | M/s. Excel Earthings. TC - 13 / 1155 Mannuthy P O Thrissur, Kerala-Letter dated 08/12/08                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |  |  |
| Type of Testing             | Earth resistance measurement as per IS 3043 in line with client's instructions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |  |
|                             | Tests conducted and results                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |  |
| Period of tests             | January 2009 to March 2010                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  |  |
| Details of item             | Earthing Station using 'Excel Earthing Compound '                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  |
| SI no. of the item          | Nil                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |  |  |
| Testing standard/parameters | Earth resistance measurement in earthing station using excel earthing compound as per IS 3043 in line with client's instructions                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |  |  |

#### OBJECTIVES OF THE TEST:

- Studies on the effectiveness of soil treatment by 'Excel Earthing Compound' with regard to reduction in earth resistance and durability of the effect.
- Comparison of earth resistance between earthing stations using charcoal and 'excel earthing compound'.

#### FIELD STUDIES:

A location in the campus of National Institute of Technology Calicut, where the soil resistivity is 400 ohmmeters was chosen for conducting the field studies. In this location, two numbers of earth pits were made as per IS 3043:1987. One earth pit with 'Excel Earthing Compound' and the other with charcoal used as the backfill. The earth resistance values were monitored over a period of one year for both the earth stations.

#### **EXCEL EARTHING COMPOUND:**

'Excel Earthing Compound' is a product of M/s Excel Earthings, Thrissur-Kerala. It is manufactured from a composition of minerals and materials to obtain highly conductive, moisture absorbing and retaining characteristics providing continuous resistance against corrosion.

#### ANALYSIS OF THE RESULT:

One year is taken as the test period to cover all the seasons. During the period under test (year 2009) summer is from March to May and Monsoon is from June to August.

1 The earth resistance value of earth station treated with 'Excel Earthing Compound' decreased by approximately 96% of its initial value whereas the earth resistance value of Earth station treated with 'Charcoal' decreased only by 84% of its initial value over the period of one year.

2 During summer, there was increase of earth resistance in the earthing station treated with charcoal. While approximately 10% reduction in the earth resistance was observed for the earthing station treated with 'Excel Earthing Compound'. This means that even during the summer months, 'Excel Earthing Compound' suspension retains the moisture where as 'charcoal' treated earthing system dries up.

Medicion En

109 EF8- monte.

#### **EXPERIMENTAL SETUP:**

In the location, two numbers of earth pits are made as per IS 3043:1987. Plate electrodes are placed at the centre of each pit with details shown below. 50kg of Charcoal is mixed with water (in the volume ratio 1:1.5) to make slurry and is used to fill the space around the ground electrode in one earth pit. 50kg of 'Excel Earthing Compound' supplied by M/s Excel Earthings is mixed with water (in the volume ratio 1:3 as instructed by the client) and this slurry is used to fill the surrounding volume of the ground electrode in the second pit. Common salt is not added in any of the pits as it is corrosive and soluble. After the installation no water is applied to both the pits during the test period of one year except rain water. 6mm thick CI plate is used as the pits are of experimental.

The values of earth resistances were measured regularly and monthly average values were computed and shown below. The earth resistance values were monitored over a period of one year for both the earth stations.

### MATERIALS USED FOR EARTHING STATIONS:

| Earthing station using Charcoal                                                                                                                                                                                                                                                                                  | Earthing station using Excel Earthing Compound                                                                                                                                                                                                                                                                                  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ul> <li>Cast Iron Earth Plate: 60 cm x 60 cm x 6mm</li> <li>Copper wire 8 SWG - 10 feet</li> <li>G.I Pipe: B - Class (1.5 inch x 8 feet)</li> <li>G I Nut &amp; bolts and washers (2 inch length with 6mm. dia.): 3 Nos</li> <li>Charcoal: 50 kg. and water in the volume ratio 1:1.5 to make slurry</li> </ul> | <ul> <li>Cast Iron Earth Plate: 60 cm x 60 cm x 6mm</li> <li>Copper wire 8 SWG - 10 feet</li> <li>G.I Pipe: B - Class (1.5 inch x 8 feet)</li> <li>G I Nut &amp; bolts and washers (2 inch length with 6mm. dia.): 3 Nos</li> <li>'Excel Earthing Compound': 50 kg. and water in the volume ratio 1:3 to make slurry</li> </ul> |

#### INSTRUMENTS USED:

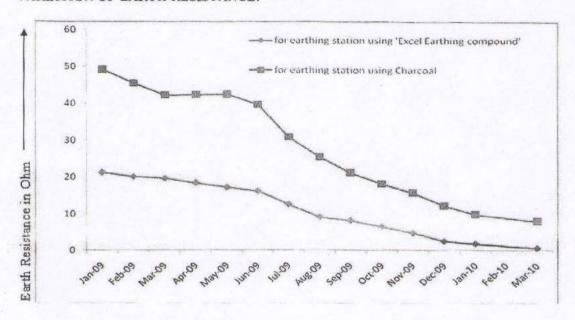
 Magneto Generator type EARTH TESTER Model: CIE /222(M)., Accuracy ±5% 2) Digital Earth Tester DET 20 Make: Motwane, Accuracy ±1.5%

#### **EARTH RESISTANCE MEASUREMENT:**

The values of earth resistances were measured regularly and monthly average values were computed and shown below. Values are recorded with necessary correction factors of the instruments.

| SI  | Measurement    | Resistance measured in earthing using |            |  |  |
|-----|----------------|---------------------------------------|------------|--|--|
| no. | ivacasurement  | 'Excel Earthing Compound'             | 'Charcoal' |  |  |
| 1   | January 2009   | 21.3 Ω                                | 49.2 Ω     |  |  |
| 2   | February 2009  | 20.1 Ω                                | 45.5 £2    |  |  |
| 3   | March 2009     | 19.6 Ω                                | 42.2 Ω     |  |  |
| 4   | April 2009     | 18.4 Ω                                | 42.3 Ω     |  |  |
| 5   | May 2009       | 17.2 Ω                                | 42.4Ω      |  |  |
| 6   | Jun 2009       | 16.2 Ω                                | 39.6 Ω     |  |  |
| 7   | July 2009      | 12.6 Ω                                | 30.8 Ω     |  |  |
| 8   | August 2009    | 9.2 Ω                                 | 25.4 Ω     |  |  |
| 9   | September 2009 | 8.3 Ω                                 | 21.1 Ω     |  |  |
| 10  | October 2009   | 6.6 Ω                                 | 18.1 Ω     |  |  |
| 11  | November 2009  | 4.9 Ω                                 | 15.7 Ω     |  |  |
| 12  | December 2009  | 2.6 Ω                                 | 12.2 Ω     |  |  |
| 13  | January 2010   | 1.9 Ω                                 | 9.8 Ω      |  |  |
| 14  | March 2010     | 0.7 Ω                                 | 8Ω         |  |  |

#### VARIATION OF EARTH RESISTANCE:



#### SHEET RESISTANCE OF EXCEL EARTHING COMPOUND AND CHARCOAL:

The samples were made slurry using double distilled water and casted to sheet form (of thickness 3 mm) and dried at room temperature for 24 hours

Sheet resistance of Excel Earthing compound :  $2.89 \times 10^6 \Omega$ Sheet resistance of Charcoal :  $52.5 \times 10^6 \Omega$ 

The pH value of 'Excel Earthing Compound' slurry is of the order 8.

### CONCLUSION:

Calicut -673 601

The excel earthing compound treatment of soil results in appreciable reduction of earth resistance over the test period of one year and the decrease in the earth resistance is almost constant.

Soil dries up in summer months producing cracks in the fillings and thereby increasing the resistance. After the raining season, these cracks will be filled with water, increasing the moisture content and thereby decreasing the earth resistance. 'Excel Earthing Compound' will retain the moisture irrespective of seasonal variations while charcoal gets dried up.

'Excel Earthing Compound' suspension forms an electrolyte which is basic in nature. Therefore it does not corrode iron or zinc. In the context of present day practice of using cast iron and galvanized steel as material for grounding, this property is especially important.

Measurements & testing: TKS

Dr Ashok S

Faculty I/C of Testing

Projessor & Head

Dept. of Electrical Engineering

Medional Institute of Technology Calicum

NIT Campus P.O.

Calieut -673601 - Ketal**a** 





**Industry Services** 

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**Excel Earthings** Auftraggeber:

7/729 (A), Mannuthy, Client: Thrissur - 680 651

.Kerala, India

Gegenstand der Prüfung:

Test item:

Earthing compound (backfill for earth electrode surroundings in the soil)

Bezeichnung: Serien-Nr.:

Identification: Serial No./Document Email dated 14.10.2013

Submitted:

Wareneingangs-Nr.: Eingangsdatum: 11102013 11.10.2013

Receipt No.: Date of receipt:

180301 15.10.2013-17.10.2013 Order No.: Test Period:

Prüfort: TÜV Rheinland India Pvt Ltd, Plot No.17B, Electronic City, Phase 2, East Wing,

Testing location: Hosur Road, Bangalore - 560 100, Karnataka, India.

Customer's requirement:

Prüfgrundlage: Restriction of the use of Hazardous Substances Directive (RoHS-2), 2011/65/EU, Test specification:

Amended directive updated to date.

Prüfergebnis: **PASS** Test Result:

Prüflaboratorium/ Testing Laboratory:

zusammengestellt/ compiled by: kontrolliert/ checked by:

18.10.2013

Rajesh Jain Technical Head, Material Testing Laboratories, Industry Services

18.10.2013

Nagendra Hebbar Head, Material Testing Laboratories, **Industry Services** 

Datum Name Unterschrift Unterschrift **Datum** Name Name Sianature Date Name Sianature Date

**Sonstiges/ Other Aspects:** 

ok/P Abkürzungen: entspricht Prüfgrundlage Abbreviations: ok/P passed = fail / F entspricht nicht Prüfgrundlage fail / F failed

n.a. / N = nicht anwendbar n.a. / N not applicable

Dieser Prüfbericht bezieht sich nur auf das o.g. Prüfmuster und darf ohne Genehmigung der Prüfstelle nicht auszugsweise vervielfältigt werden. Dieser Bericht berechtigt nicht zur Verwendung eines Prüfzeichens.

This test report relates to the a. m. test sample. Without permission of the test center this test report is not permitted to be duplicated in extracts. This test report does not entitle to carry any safety mark on this or similar products. Sampling not done by TUVRI. Test item submitted by client





#### **Industry Services**

Prüfbericht - Nr.:
Test Report No.:

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### **TEST RESULTS**

#### Heavy Metals:

Test Methods: IEC 62321 Ed.,1, 2008, ICP-OES for Total Cadmium, Lead, Mercury, Chromium

IEC 62321 Ed.,1, 2008, Spectrophotometer for Hexavalent Chromium

| Sample No.       | Unit  | Total Cadmium | Hexavalent<br>Chromium | Total Mercury | Total Lead |
|------------------|-------|---------------|------------------------|---------------|------------|
| Sample 001       | mg/kg | ND            | ND                     | ND            | ND         |
| RoHS Limit, Max. | mg/kg | 100           | 1000                   | 1000          | 1000       |

Limit of Detection: Total Cadmium, Lead, Mercury, Hexavalent Chromium: 1 mg/kg

Abbreviation : "mg/kg" denotes milligram per kilogram

"ND" denotes not detected

Sample 001: Test Sample

#### PBB's and PBDE's:

| Test Methods: IEC 62321 Ed.,1, 2008, GC-MS for PBB's and PBDE's |                           |       |  |  |
|-----------------------------------------------------------------|---------------------------|-------|--|--|
| Flai                                                            | Results, mg/kg            |       |  |  |
|                                                                 | Bromobiphenyl             | ND    |  |  |
|                                                                 | Dibromobiphenyl           | ND    |  |  |
|                                                                 | Tribromobiphenyl          | ND    |  |  |
|                                                                 | Tetrabromobiphenyl        | ND    |  |  |
|                                                                 | Pentabromobiphenyl        | ND    |  |  |
| PBBs                                                            | Hexabromobiphenyl         | ND    |  |  |
| PDDS                                                            | Heptabromobiphenyl        | ND    |  |  |
|                                                                 | Octabromobiphenyl         | ND    |  |  |
|                                                                 | Nonabromobiphenyl         | ND    |  |  |
|                                                                 | Decabromobiphenyl         | ND    |  |  |
|                                                                 | Sum of PBB's              | < 2.5 |  |  |
|                                                                 | RoHS Limit, Sum of PBB's  | 1000  |  |  |
|                                                                 | Bromodiphenylether        | ND    |  |  |
|                                                                 | Dibromodiphenylether      | ND    |  |  |
|                                                                 | Tribromodiphenylether     | ND    |  |  |
|                                                                 | Tetrabromodiphenylether   | ND    |  |  |
|                                                                 | Pentabromodiphenylether   | ND    |  |  |
| PBDEs                                                           | Hexabromodiphenylether    | ND    |  |  |
| PBDES                                                           | Heptabromodiphenylether   | ND    |  |  |
|                                                                 | Octabromodiphenylether    | ND    |  |  |
|                                                                 | Nonabromodiphenylether    | ND    |  |  |
|                                                                 | Decabormodiphenyl ether   | ND    |  |  |
|                                                                 | Sum of PBDE's             | < 2.5 |  |  |
|                                                                 | RoHS Limit, Sum of PBDE's | 1000  |  |  |
| Limit of Detection: PBB's & PBDE's – 0.25 mg/kg Each            |                           |       |  |  |

Limit of Detection : PBB's & PBDE's – 0.25 mg/kg Each

Abbreviation : "mg/kg" denotes milligram per kilogram, "ND" denotes not detected

Remarks: The test sample listed above has been verified to comply with the requirements of employed directive 2011/65/EU (RoHS2) (Earlier 2002/95/EC, RoHS Directive)





## **Industry Services**

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## Test item Photograph:



---- End of Report ----



## CENTRE FOR MATERIALS FOR ELECTRONICS TECHNOLOGY (C-MET) SHORNUR ROAD, ATHANI (PO), THRISSUR - 680 771.

Fax: 0487-201347 Phone: 0487-201157

## TEST REPORT

Test report No.:

Customer Ref.: Nil

Name of the Customer: M/s. Excel Earthings

Date of receipt of sample: 04.01.2010

Thrissur

Date of completion of testing: 15.01.2010

Batch No.

Code:

Date of reporting: 15.01.2010

Packing

Sample identification/description:

#### TEST RESULTS

Summary of results: (for details see enclosed sheets)

Total number of samples: 2

Sheet resistance of

Excel Earthing compound: 2.89x10<sup>6</sup>Ω\*

:  $52.5 \times 10^6 \Omega^*$ 

\* The samples were made slurry using double distilled water and casted to sheet form and dried at Room temperature for 24 hrs. The resistance was measured by two probe method.

Ceema A Analyst / Engineer.

Authorized signatory

Subject to terms and conditions in overleaf.